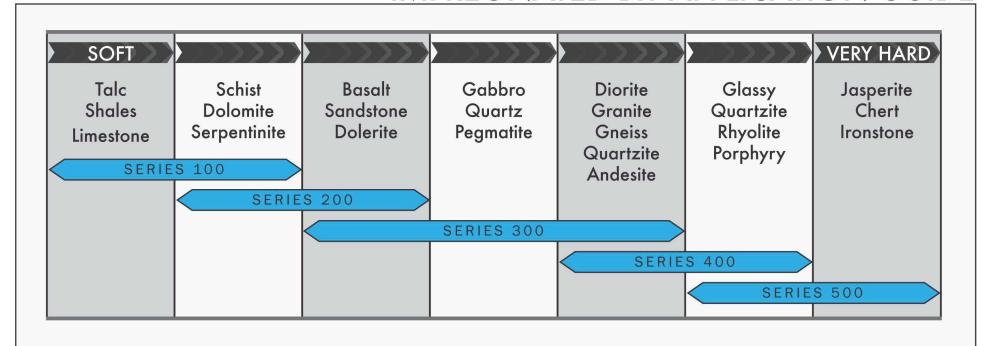


IMPREGNATED BIT APPLICATION GUIDE



FRACTURED ABRASIVE

Use the next lower series when the ground is more fractured or abrasive and the next higher series when the formation is competent or tends to polish the bit.

COMPETENT POLISHING